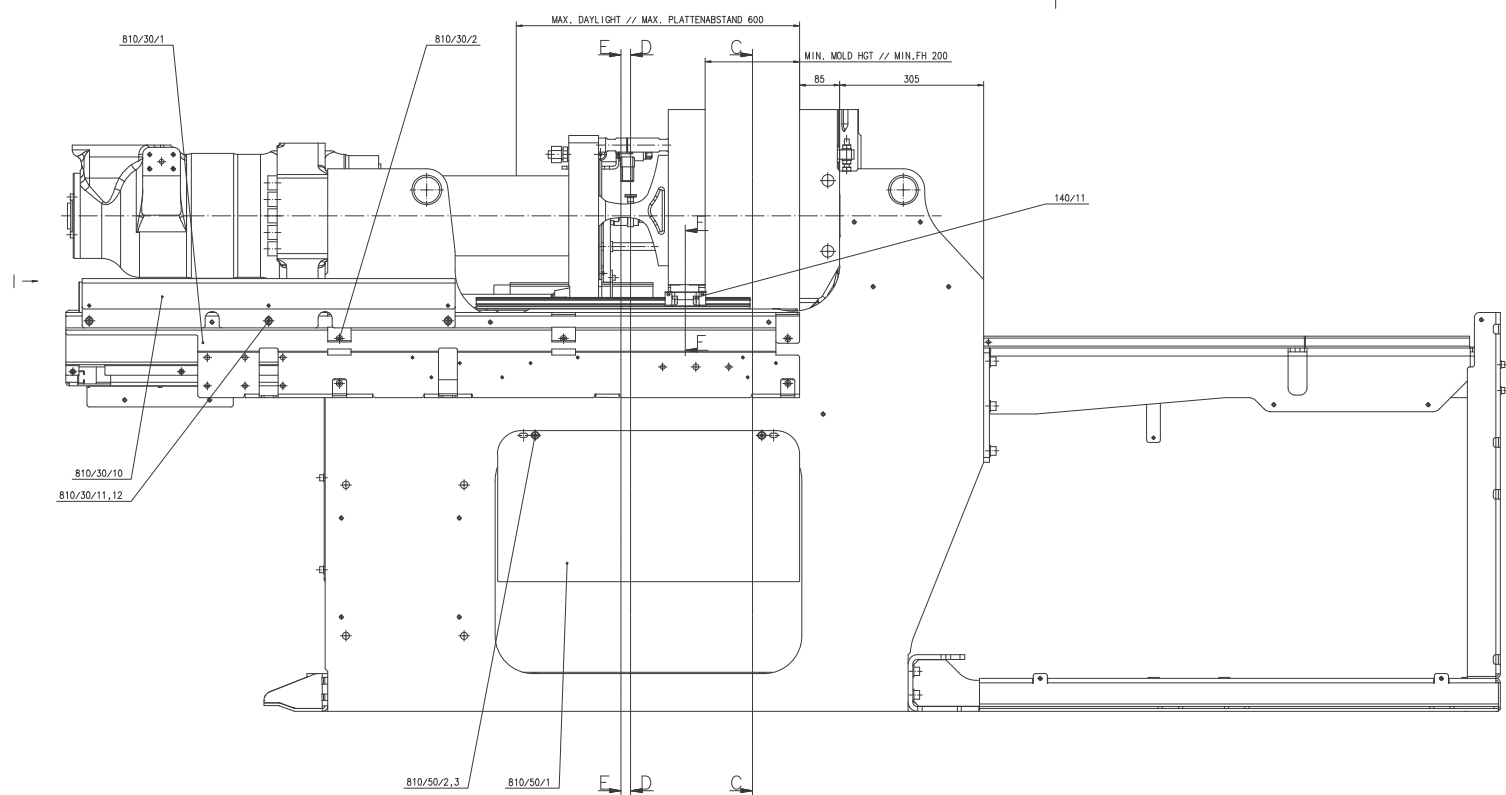
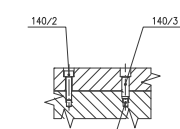


| ITEM NO. | DESCRIPTION                              | QTY | UNIT | REMARKS |
|----------|------------------------------------------|-----|------|---------|
| 1        | CLAMPING UNIT TL01.2.50 #1               | 1   | EA   |         |
| 2        | SCREWS ACC. CAT. 2-ETR10090              | 1   | EA   |         |
| 3        | SAEMLICHE SCHRAUBEN GEM. KAT. 2-ETR10090 | 1   | EA   |         |
| 4        | SICHERN SOFERN NICHT ANDERS ANGEBOEN     | 1   | EA   |         |

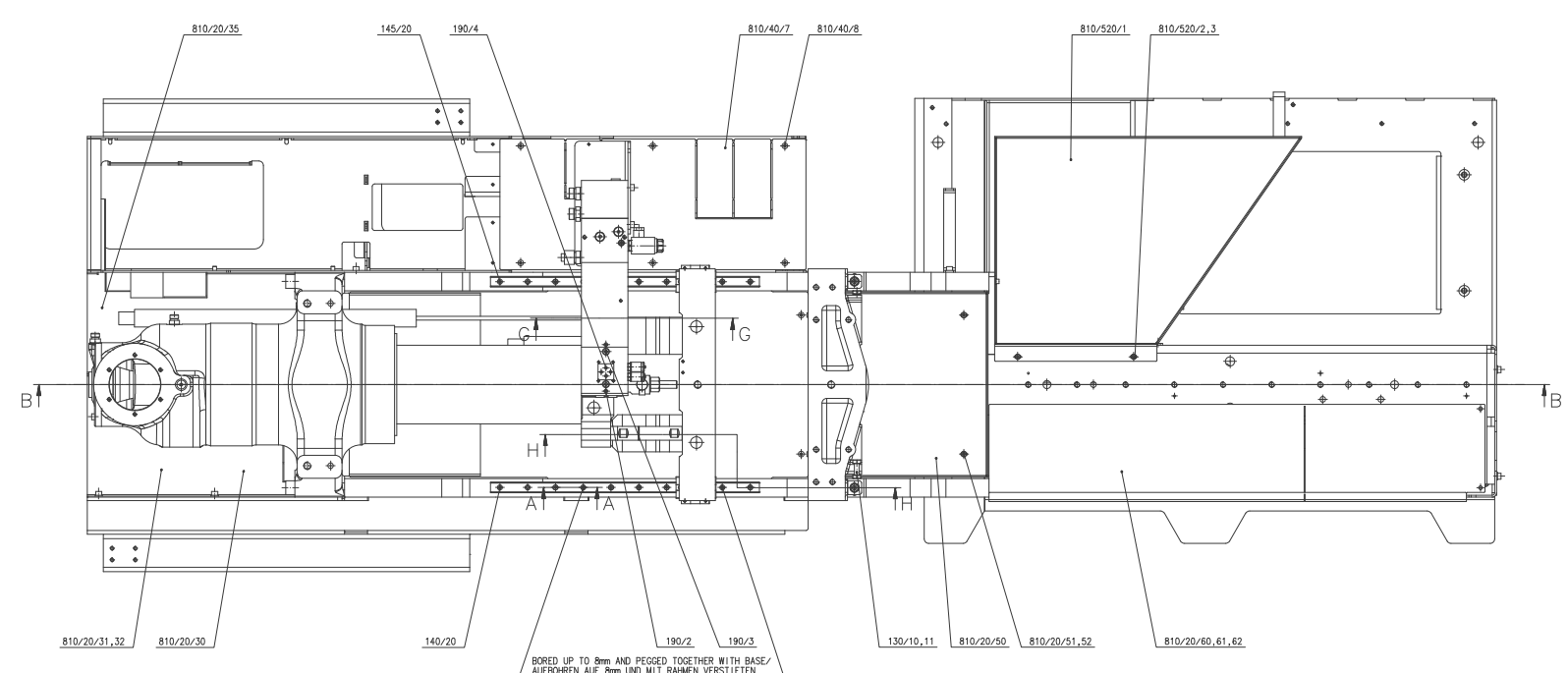
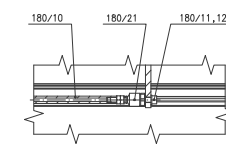


A-A (1:2)



BORED UP TO 8mm AND PEGGED TOGETHER WITH BASE/  
AUFBOHREN AUF 8mm UND MIT RAHMEN VERSTIFTEN

G-G (1:2)



SCREW TORQUES ACC. EWN 11.15.002/  
SCHRAUBENZUGSDREHMOMENTE GEM.  
EWN 11.15.002

ADJUSTMENT OF THE PLATEN  
PARALLELISM ACC. ETR10015/  
EINSTELLUNG DER PLATTEN-  
PARALLELITAET GEM. ETR10015

LOCK ALL SCREWS ACC. CAT. 2-ETR10090  
UNLESS OTHERWISE SPECIFIED/  
SAEMLICHE SCHRAUBEN GEM. KAT. 2-ETR10090  
SICHERN SOFERN NICHT ANDERS ANGEBOEN

|                              |  |                            |  |                           |  |
|------------------------------|--|----------------------------|--|---------------------------|--|
| IDENTIFICATION               |  | DRAWING NO. 0718-451-00-00 |  | DATE 2007-08-22           |  |
| CLAMPING UNIT TL01.2.50 #1   |  | REV. NO. 00                |  | SHEET NO. 1/4             |  |
| SCHLIESSEINHEIT TL01.2.50 #1 |  | DATE 2007-08-22            |  | SHEET NO. 1/4             |  |
| 0718-451-00-00               |  | DATE 2007-08-22            |  | SHEET NO. 1/4             |  |
| APPROVED BY: ETR10009        |  | ISO 1302 (1993)            |  | DATE 2007-08-22           |  |
| ISO 8015                     |  | DATE 2007-08-22            |  | SHEET NO. 1/4             |  |
| ISO 2768-M                   |  | DATE 2007-08-22            |  | SHEET NO. 1/4             |  |
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